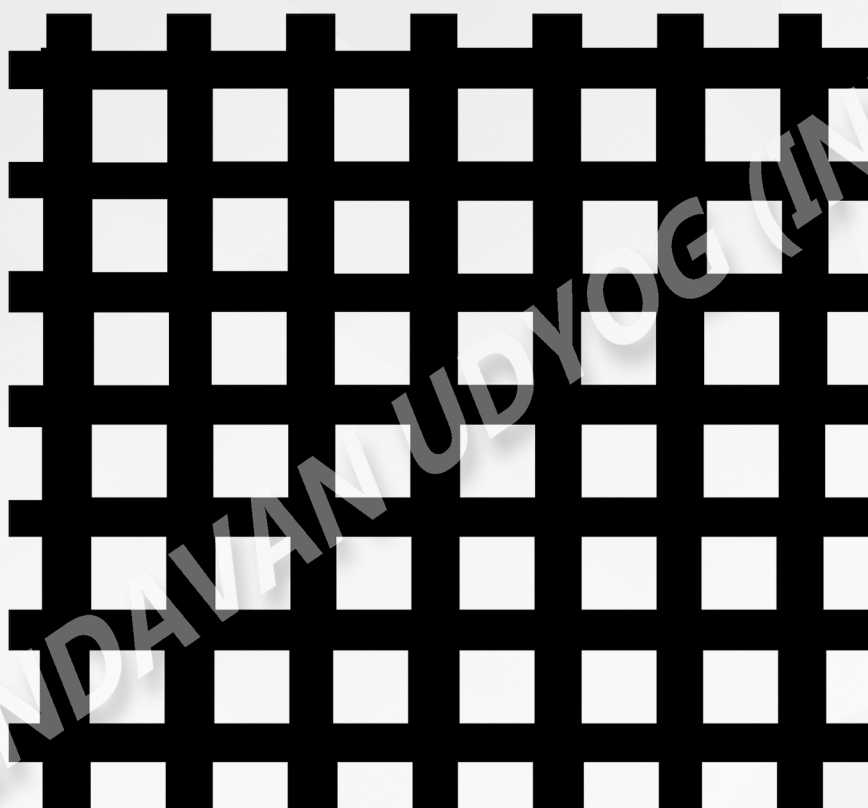
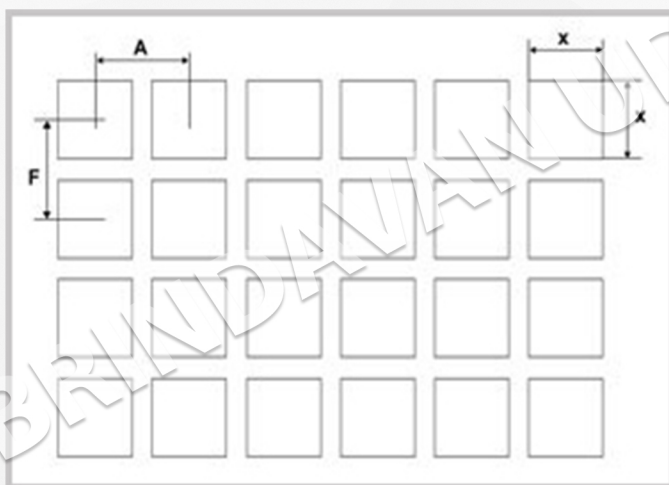


Square Holes Perforated Sheets



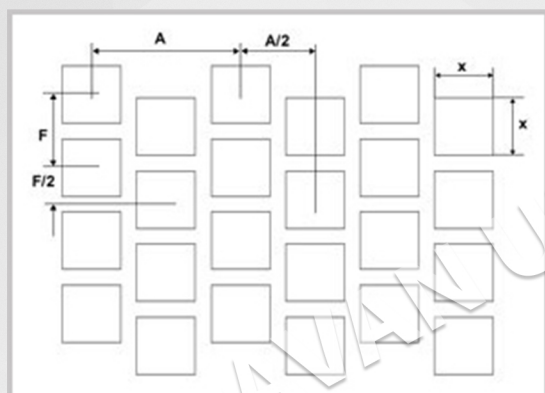
STRAIGHT



$$\text{Holes per Sq. Inch} = 645 / F^2$$
$$\% \text{ Open Area} = 100 \cdot x^2 / F^2$$



STAGGERED (CLOSE)



For Square Holes Having Radius

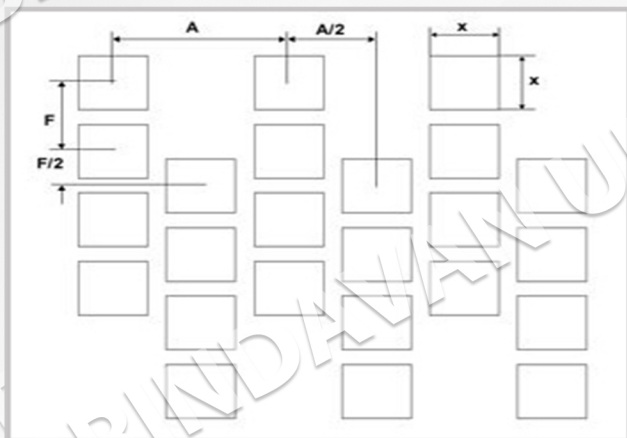
$$r = 0.15 \cdot x$$

$$r = 0.15 \cdot x$$

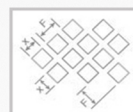
$$\% \text{ Open Area} = 98 \cdot x^2 / F^2$$



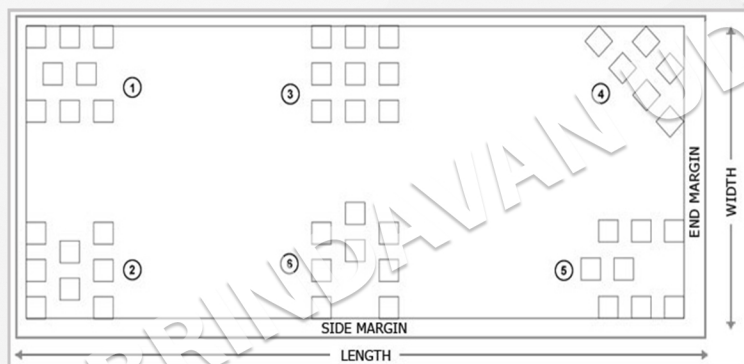
STAGGERED (FAR APART)



Diamond



PERFORATION PATTERN



- 1) Staggered Parallel to Width Close
- 2) Staggered Parallel to Length Close
- 3) Straight
- 4) Diamond
- 5) Staggered Parallel to Width Far Apart
- 6) Staggered Parallel to Length

